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UTILITY PATENT APPLICATION TRANSMITTAL

(Only for new nonprovisional applications under 37 C.F.R. § 1.53(b))

Attorney Docket No.	P03993USO
First Inventor or Application Identifier	Valfells, Agust
Title	DISPOSAL OF RADIATION WASTE IN GLACIAL..
Express Mail Label No.	EL325951155US

APPLICATION ELEMENTS
See MPEP chapter 600 concerning utility patent application contents.

1. [X] *** Fee Transmittal Form** *(e.g., PTO/SB/17)*
   (Submit an original and a duplicate for fee processing)

2. [X] Specification   [Total Pages 22]
   (preferred arrangement set forth below)
   - Descriptive title of the Invention
   - Cross References to Related Applications
   - Statement Regarding Fed sponsored R & D
   - Reference to Microfiche Appendix
   - Background of the Invention
   - Brief Summary of the Invention
   - Brief Description of the Drawings *(if filed)*
   - Detailed Description
   - Claim(s)
   - Abstract of the Disclosure

3. [X] Drawing(s) (35 U.S.C. 113)   [Total Sheets 2]

4. Oath or Declaration   [Total Pages 2]
   a. [X] Newly executed (original or copy)
   b. [ ] Copy from a prior application (37 C.F.R. § 1.63(d))
         (for continuation/divisional with Box 17 completed)
         [Note Box 5 below]
      i. [ ] DELETION OF INVENTOR(S)
             Signed statement attached deleting
             inventor(s) named in the prior application,
             see 37 C.F.R. §§ 1.63(d)(2) and 1.33(b).

5. [ ] Incorporation By Reference *(useable if Box 4b is checked)*
   The entire disclosure of the prior application, from which a
   copy of the oath or declaration is supplied under Box 4b, is
   considered to be part of the disclosure of the accompanying
   application and is hereby incorporated by reference therein.

ADDRESS TO: Assistant Commissioner for Patents
Box Patent Application
Washington, DC 20231

6. [ ] Microfiche Computer Program (Appendix)

7. Nucleotide and/or Amino Acid Sequence Submission
   (if applicable, all necessary)
   a. [ ] Computer Readable Copy
   b. [ ] Paper Copy (identical to computer copy)
   c. [ ] Statement verifying identity of above copies

ACCOMPANYING APPLICATION PARTS

8. [ ] Assignment Papers (cover sheet & document(s))

9. [ ] 37 C.F.R.§3.73(b) Statement [ ] Power of Attorney
      (when there is an assignee)

10. [ ] English Translation Document *(if applicable)*

11. [X] Information Disclosure [ ] Copies of IDS
      Statement (IDS)/PTO-1449 [ ] Citations

12. [ ] Preliminary Amendment

13. [X] Return Receipt Postcard (MPEP 503)
      (Should be specifically itemized)

14. [X] * Small Entity [ ] Statement filed in prior application,
      Statement(s) [ ] Status still proper and desired
      (PTO/SB/09-12)

15. [ ] Certified Copy of Priority Document(s)
      (if foreign priority is claimed)

16. [X] Other: Certificate of Mailing

* NOTE FOR ITEMS 1 & 14: IN ORDER TO BE ENTITLED TO PAY SMALL ENTITY FEES, A SMALL ENTITY STATEMENT IS REQUIRED (37 C.F.R. § 1.27), EXCEPT IF ONE FILED IN A PRIOR APPLICATION IS RELIED UPON (37 C.F.R. § 1.28).

17. **If a CONTINUING APPLICATION**, check appropriate box, and supply the requisite information below and in a preliminary amendment:
   [ ] Continuation   [ ] Divisional   [ ] Continuation-in-part (CIP)   of prior application No: _____/_____

   Prior application information: Examiner _____   Group / Art Unit: _____

18. CORRESPONDENCE ADDRESS

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Signature		Date	6/23/99

Applicant or Patentee: ÁGÚST VALFELLS

Serial No. or Patent No: _____

Filed or Issued: _____

For: DISPOSAL OF RADIATION WASTE IN GLACIAL ICE _____

VERIFIED STATEMENT (DECLARATION) CLAIMING SMALL ENTITY
STATUS (37 CFR 1.9(f) AND 1.27(b)) - INDEPENDENT INVENTOR

As a below named inventor, I hereby declare that I qualify as an independent inventor as defined in 37 CFR 1.97(c) for purposes of paying reduced fees under Section 41(a) and (b) of Title 35, United States Code, to the Patent and Trademark Office with regard to the invention entitled DISPOSAL OF RADIATION WASTE IN GLACIAL ICE _____ described in:

     [x] the specification filed herewith
     [ ] application Serial No. _____, filed _____ .
     [ ] Patent No. _____, issued .

I have not assigned, granted, conveyed or licensed and am under no obligation under contract or law to assign, grant, convey or license, any rights in the invention to any person who could not be classified as an independent inventor under 37 CFR 1.9(c) if that person had made the invention, or to any concern which would not qualify as a small business concern under 37 CFR 1.9(d) or a nonprofit organization under 37 CFR 1.9(e).

Each person, concern or organization to which I have assigned, grant, conveyed or licensed or am under an obligation under contract or law to assign, grant, convey or license any rights in the invention is listed below:

     [x] no such person, concern or organization
     [ ] persons, concerns or organization listed below*

     *NOTE: Separate verified statements are required from each named person, concern or
     organization having rights to the invention averring to their status as small entities. (37 CFR 1.27).

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I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of payment, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate. (37 CFR 1.28(b)).

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this verified statement is directed.

ÁGÚST VALFELLS _____
NAME OF INVENTOR   NAME OF INVENTOR   NAME OF INVENTOR

Ágúst Valfells (signature)

Signature of Inventor   Signature of Inventor   Signature of Inventor

6/21/1999

Date   Date   Date

INVENTOR: ÁGÚST VALFELLS

TITLE: DISPOSAL OF RADIATION WASTE IN GLACIAL ICE

FIELD OF THE INVENTION

This invention relates to fission product disposal in permanent icefields.

BACKGROUND OF THE INVENTION

One of the major impediments to the social acceptance of nuclear power is the still unresolved question of the disposal of the radioactive high level waste from nuclear reactors. Presently the spent fuel rods are mostly being stored on site and the solution to the problem being postponed. Meanwhile, spent fuel from most of the world's reactors accumulates and the problem becomes ever more serious. The longer a decision on the method of disposal to be used is postponed, the greater becomes the probability of a serious nuclear related accident or intentionally motivated major incident.

The solution to the disposal problem has to ensure the safe isolation of the radioactive waste from the biosphere while it remains hazardous. Technically this should not be a major problem, but it has to be done in an environmentally and socially acceptable manner, as well as in a manner to insure inaccessibility for security reasons.

Simply put, a debt that is owed to future generations is to minimize the hazard from the radioactive legacy that we have already left them. It takes hundreds of thousands of years for the ingestion hazard index from unreprocessed spent fuel from light water reactors to diminish until it is no more than that from the naturally occurring uranium that the fuel originated from. (See for ex. Benedict, M., Pigford,

T.H., Levi H.W., *Nuclear Chemical Engineering*, McGraw Hill Book Company, New York, 1981, p.573 and p.623). If, on the other hand, the fuel is reprocessed and the actinides removed and disposed of, that time can be shortened to a time span of the order of a thousand years. Hence, for a cleaner future environment one should preferably also reclaim and "burn" the plutonium that presently exists in spent nuclear fuel. For example, according to Albright, F.B., Walker, W., *World Inventory of Plutonium and Highly Enriched Uranium* 1992, Oxford University Press, Oxford, 1993, the sum of already accumulated spent nuclear fuel and that which is projected to the year 2000 is about 220,000 tonnes. At a burnup, roughly estimated, of 30,000 Mwd/tonne (of fuel) this corresponds to thermal energy production of 6,600,000,000 Mwd. Since each Megawatt-day of energy production is accompanied by the formation of just about 1.04 g. of fission products the quantity of fission products accumulated worldwide up to the end of the millenium is close to 7,000 tonnes.

The corresponding Plutonium content of the spent fuel is estimated at 1390 tonnes, if all this is fissioned it corresponds to an additional 1,338,000,000 Mwd or 20% of the energy already realized from the spent fuel. With continuous reprocessing and recycling that converts more Uranium-238 into plutonium that figure roughly doubles adding yet another 20%. Apart from providing energy the recycled Plutonium would be disposed of as a very long lived radiation hazard and potential nuclear weapons material.

Accordingly, it can be seen that there is a real and a continuing need for safe effective disposal of fissile isotopes and fission products in a manner that creates no environmental hazard for present or future generations. This invention has, as its primary objective, helping to fulfill this need.

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BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows one a cross section of possible configuration and dimensions for spherical disposal containers useful in the present invention.

Figure 2 shows a temperature profile for both core and shield for the spheres of the present invention.

SUMMARY OF THE INVENTION

This invention involves radioactive waste disposal in deep permanent ice. Properly carried out, it has the advantage of isolating the high level radioactive waste from the biosphere in remote areas, far from human habitation. The isolation from the environment can last for sufficiently long to ensure that the ingestion hazard index posed by the waste is no more than that associated with the uranium ore that it originated from. Furthermore, disposal in deep permanent ice provides for relatively easy placement of the radioactive waste in its ultimate repository by letting it melt its way to the bottom, while making it exceedingly hard to retrieve from glacial depths as the ice will refreeze over it.

DETAILED DESCRIPTION OF THE INVENTION

It was mentioned above that the hazard index for fission products, after separation from the actinides, declined to the same value as that of natural uranium in a time span of the order of a thousand years. Reprocessing on such a basis leaves less of a radioactive legacy for future generations than the alternative of not reprocessing. Such a process encourages use of nuclear power with a simultaneous suggestion of the means of ultimate disposal of radioactive waste. Recent drillings in the central Greenland icecap have

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revealed a stability that has a time scale of a hundred thousand years. Encapsulating radioactive waste, preferably in solid form, in such amounts and in sufficiently strong and corrosion-resistant containers of such size that the heat from the radiation should suffice to melt the ice at a rate which brings them relatively quickly to the bottom, is possible. After about 800-1000 years the waste will be no more hazardous than the natural uranium which undoubtedly is to be found in many places underneath the ice cap. Antarctica would be even more suitable for disposal because of its remoteness from any human habitation, now or in the foreseeable future.

The following calculations and configuration description for the spherical capsules demonstrate the feasibility of the invention with respect to the spheres shown in Figure 1 which are described below. The example is offered as illustrative, but not limiting.

<div align="center">EXAMPLE</div>

As an example of a disposal site, the central Greenland icecap was chosen. Recent drillings to the bottom of the ice have shown that it has remained stable for 100,000 years. Borehole temperature varies from -35°C on top to about -10°C at the bottom.

For the fission product disposal, a typical power reactor, namely a 1000 MWe reactor, was chosen as the reference case. A 1000 MWe reactor operating at 33% efficiency will generate 3.12 kg of fission products per day. Typically about 100 metric tons (i.e. Megagrams, Mg, or tonnes) of fuel will be irradiated in a power reactor to a burnup of 2600 TJ per ton of reactor fuel (30,000 Megawatt days per tonne). One third of the fuel is generally replaced annually, giving a residence time of three years. Annual

reactor operation for 330 days will thus generate 330x3.12=1029.6 kg of fission products, or just about one tonne.

From yield tables for the fission of U235 (Benedict, M. and Pigford, T., et al., *Nuclear Chemical Engineering*, 2nd ed., McGraw Hill, New York, 1981) and density data (Emsley, J., *The Elements*, Oxford University Press, Oxford, 1989) it can be shown that fission products from one tonne of U235 fissioned will, when Xenon and Krypton are discounted, produce close to 834 kilograms of elemental fission products that have a mean density of 4200 kg/m^3. If the fission products apart from Xenon and Krypton are in oxide form (assuming the highest oxidation states), one tonne of U235 will generate about one tonne of fission product oxides. These will have a mean density of about 4260 kg/m^3 and occupy a volume of 0.237 m^3. The results of such a calculation are shown in Table 1.

Table 1: DATA PERTAINING TO FISSION PRODUCTS

FISSION PROD.	YIELD Atoms/fiss	ATOMIC WT. g/g-atom	MASS g	DEN-SITY g/cm³	VOLUME cm³	OXIDE	MOL. WT. g/mole	YIELD mol./fiss.	MASS g	DEN-SITY g/cm³	VOLUME cm³	COMM.
(Light)												
Kr	0.032	84	(2.668)	---	---	---				---	---	
Rb	0.028	85	2.38	1.5	1.5866667	Rb_2O	186	0.014	2.604	3.7	0.7037838	d. 400°C
Sr	0.074	89	6.586	2.6	2.5330769	SrO	105	0.074	7.77	4.7	1.6531915	
Y	0.038	89	3.382	4.5	0.7515556	Y_2O_3	226	0.019	4.294	5	0.8588	
Zr	0.281	91	25.571	6.5	3.934	ZrO_2	123	0.281	34.563	3.25	10.634769	
Mo	0.241	96	23.136	10.2	2.2682353	MoO_3	144	0.241	34.704	4.7	7.3838298	
Tc	0.058	98	5.684	11.5	0.4942609	Tc_2O_7	308	0.029	8.932	3.9	2.2902564	
Ru	0.141	101	14.241	1.5	9.494	RuO_4	165	0.141	23.265	3.3	7.05	
Rh	0.024	103	2.472	21	0.1177143	RhO_2	135	0.024	3.24	7.1	0.456338	
Pd	0.067	106	7.102	12	0.5918333	PdO_2	138	0.067	9.246	6.2	1.4912903	
SUM:	0.984		90.554		21.771343			SUM:			32.522259	
(Heavy)												
Te	0.029	128	3.712	6.2	0.5987097	TeO_3	176	0.029	5.104	5.1	1.0007843	d. 300°C
I	0.012	127	1.524	4.9	0.3110204	I_2O_5	334	0.006	2.004	4.8	0.4175	
Xe	0.276	131	(36.156)	---	---	---				---	---	
Cs	0.135	133	17.955	1.8	9.975	Cs_2O	282	0.067	18.894	4.3	4.3939535	
Ba	0.067	137	9.179	3.7	2.4808108	BaO	153	0.067	10.251	5.7	1.7984211	
La	0.062	139	8.618	6.1	1.4127869	La_2O_3	326	0.031	10.106	6.5	1.5547692	
Ce	0.133	140	18.62	6.7	2.7791045	CeO_2	172	0.133	22.876	7.1	3.2219718	
Pr	0.059	141	8.319	6.7	1.2416418	PrO_2	173	0.059	10.207	6.8	1.5010294	
Nd	0.184	144	26.496	7	3.7851429	Nd_2O_3	336	0.184	61.824	7.2	5.8866667	
Sm	0.035	150	5.25	7.5	0.7000000	Sm_2O_3	348	0.017	5.916	8.3	0.7127711	
SUM:	0.992		99.673		23.284217			SUM:	147.182		23.187867	

Mean density of solid fission products: 4.22 g/cm³   Mean density of oxides approximately   4.26 g/cm³

For every 235 g. U-235 fissioned Xe and Kr account for 39 g, leaving 196 g. of other fission products. Thus 1 ton of f.p. formed leaves 834 kg. of elemental f.p.'s other than Xe and Kr.

For every 235g. U-235 fissioned the fission product oxides (assuming highest oxidation state) amount to approximately 240 g. Thus one ton of fission products will generate about 1 ton of fission product oxides (Xe and Kr discounted). At a mean density of 4.26 kg/l this will occupy 0.235 m³.

It is given that the actinides should be separated from the fission products to the maximum feasible extent because of their long life. They can be reprocessed to be used mostly as fuel. The remaining fission products will have to be isolated from the environment for 800-1000 years, after which they are no more hazardous than the uranium ore from which they originated, or the uranium ore that must also exist naturally under such large icecaps as the Greenland icecap.

Figure 1 shows a typical disposal capsule (spherical in this example) configuration and its dimensions. The constraints on the design of a capsule 10, which consists of a core matrix 11 in which the fission products 12 are embedded and a radiation shield 13, to transport them through the ice are: (1) the temperature at the center 14, which limits both the amount and the concentration of the fission products 12 which can be encapsulated in one unit 10; (2) the radiation outside the capsule 10, which must not exceed safety limits while being handled and transported prior to burial in the ice; and (3) the outside surface 16 temperature of the capsule which must be sufficient to melt the ice while it is reaching bottom, yet not sufficiently high to seriously enhance corrosion of the capsule.

The constraint that the fission products (in oxide form in this example) 12 at the center of the container shall remain solid and preferably none to decompose, puts very strict limitations on how high the temperature can be allowed to rise at the center 14. Ultimately this depends on the rate of heat generation per unit volume in the core 11 that the fission products 12 are embedded in, the volume they occupy, their age, the material they may be mixed with, and the rate of heat removal. The heat removal rate, in turn,

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depends upon the size of the container 10, the thermal
conductivity of the core 11 and shield 13, as well as the
thermal conductivity of the surrounding environment (i.e.,
whether it is air, water, or ice). The second criterion
listed above also depends upon the core volume containing the
fission products 12, the materials they are mixed with, and
the thickness of the shield 13, as well as its material. The
same factors apply to the third criterion. The restrictions
that these criteria impose may overlap, yet all three have to
be met.

   The best solution is to start by storing the spent fuel
for a period to let the short lived fission products decay.
All things considered, a period of ten years seems desirable.
Then the fuel should be reprocessed and the fission products
separated from the actinides. The latter should be recycled
and fissioned or transmuted into shorter lived isotopes. The
extended storage and the removal of the actinides greatly
relaxes both the shielding and thermal constraints. None the
less, it was found that the thermal restrictions still
necessitated dividing the ton of fission product oxides into
smaller portions to be individually encapsulated. The size
of the portions depends on the core temperature restrictions
which, in turn, depend on whether the fission products (or
their oxides in this example) are mixed with another material
or not and, if so, which material. A conservative approach
would be to embed the calcined fission products 12 in a metal
matrix , similar to what is done in the PAMELA process
(Benedict, M., Pigford, T.H., Levi H.W., *Nuclear Chemical
Engineering*, McGraw Hill Book Company, New York, 1981), which
is incorporated herein by reference. This entails a lead
content of 33% by volume. A lead alloy, such as a tin lead
alloy, or some other metal may also be used. However, lead's
or the lead alloy's low melting point and poor thermal

conductivity limit the total energy released by radiation within each sphere to much lesser values than a metal with a higher melting point, or thermal conductivity such as copper. Copper, on the other hand, may be incompatible with some of the more volatile fission products or their unstable oxides when molten copper is applied to form the embedding matrix. This might require separate handling for the volatile fission products such as iodine. However, the embedding matrix may also be deposited by electrochemical means. Copper also has a lower linear absorption coefficient for gamma rays than does lead.

During the storage period many fission products with short half lives become insignificant as radiation sources. The more pertinent ones from a shielding point of view are listed in Table 2. Because of the low penetrating power of beta radiation, only gamma shielding needs consideration. The shield can be made of a variety of corrosion resistant materials that have good radiation shielding and thermal characteristics, certain grades of stainless steel being among them.

An accurate shield 13 design, of for example stainless steel (other known corrosion resistant materials can also be used), requires a multigroup-multiregion calculation, but a less precise analytical approach will be used here which none the less is sufficiently accurate for illustrative design purposes. The basis for the capsule design in this example will be 100 kg of fission products embedded in oxide form in a lead matrix where the fission product oxide content is 67% by volume. The volume occupied by the oxides and the lead is referred to as the core volume. Averaging of density data from Table 1 and the density of lead will give an average density of 6600 kg/m^3 for the core volume. For 100 kg of fission products this volume will be 0.036 m^3 which

corresponds to a radius of just about 0.2 m. From Table 2 it is seen that the average gamma energy is 0.72 Mev. This gives the core a mass absorption coefficient of 0.085 cm^2/g, which at the given density corresponds to a linear absorption coefficient of 0.563 cm^{-1}. The reciprocal, namely the relaxation length, λ_c, will be 1.77 cm or 0.0177 m for the core volume. For the stainless steel encapsulating the core, with a density of 7800 kg/m^3 and a corresponding mass absorption coefficient of 0.073 cm^2/g, the value of the relaxation length turns out to be almost the same, or 0.0176m.

From Table 2 it is seen that the gamma flux for the ton or so of fission product oxides that stem from 33 tons of spent fuel that has been stored for ten years is 1.042×10^{17} photons/s. When the fission product oxides are subdivided into the 100 kg lots as are contained in the core volume, it is seen that the gamma radiation from the core is $1.042 \times 10^{17} \times 0.1 = 1.042 \times 10^{16}$ photons/s. Given the core volume of 0.036 m^3, this will give a core volume unit strength, $S(v, \gamma)$, of:

$$S(v, \gamma) = 1.042 \times 10^{16} / 0.036 = 2.894 \times 10^{17} \text{ photons/s } m^3$$

(1)

The corresponding surface flux, $S(a, \gamma)$, from the core will be:

$$S(a, \gamma) = \lambda_c S(v, \gamma) = 0.0177 \times 2.894 \times 10^{17} = 5.123 \times 10^{15} \text{ photons/s } m^2$$

(2)

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Table 2: ACTIVITY OF MAJOR FISSION PRODUCTS AFTER TEN YEARS OF COOLING

FISSION PROD.	HALF LIFE	A(6 yr.)	A(10 yr.)	E(beta)	A(10)*E	A(10 yr.)	E(gamma)	A(10)*E
	effective, yr.	Curies	beta Becquerels	Mev	Beta W	gamma Becquerels	Mev	gamma W
Sr 90	28.1	5.940×10^4	1.991×10^{15}	0.546	1.742×10^2		0	0.000
Y 90	28.1	5.940×10^4	1.991×10^{15}	2.27	7.242×10^2		0	0.000
Ru106	1	6.120×10^3	1.416×10^{13}	0.0394	8.938×10^{-2}		0	0.000
Rh106	1	6.120×10^3	1.416×10^{13}	1.43	3.244	1.416×10^{13}	0.34	7.713×10^{-1}
Cs 134	2.05	2.450×10^4	2.345×10^{14}	0.502	1.886×10^1	2.345×10^{14}	1.56	5.860×10^1
Cs 137	30.23	8.470×10^4	2.859×10^{15}	1.176	5.387×10^2		0	0.000
Ba 137m	30.23	7.920×10^4	2.674×10^{15}	0	0.000	2.674×10^{15}	0.662	2.835×10^2
Ce 144	0.78	3.320×10^3	3.515×10^{12}	0.138	7.771×10^{-2}		0	0.000
Pr 144	0.78	3.320×10^3	3.515×10^{12}	1.276	7.185×10^1	3.515×10^{12}	0.031	1.746×10^{-2}
Pm 147	2.5	1.900×10^4	2.320×10^{14}	0.225	8.361	2.320×10^{14}	0.622	2.311×10^1
Sm 151	93	1.120×10^3	4.022×10^{13}	0.03	1.933×10^{-1}		0	0.000
Eu 154	16	4.710×10^3	1.465×10^{14}	0.142	3.334		0	0.000
SUMS:		3.509×10^5	1.020×10^{16}		1.472×10^3	3.158×10^{15}		3.660×10^2

E(beta) av.: = 0.900001 Mev;
A(10,beta): = 1.02 x10^{16} particles/s;
betawatts: = 1470.0592
Bq/Ci = 3.7 x10^{10}
beta dis/s: = 3.367 x10^{17}

E(gamma) av.: = 0.7235982 Mev
A(10,gamma): = 3.158 x10^{15} photons/s
gammawatts: = 365.59223   Tot. watts: = 1836 W/Mg of fuel
J/Mev = 1.602 x10^{-13}
gamma phot./s: = 1.042 x10^{17}

Watts:
Conv. fact.:
Total activity for 33 tons of fuel:
Total heat generated for 33 tons of fuel: = 60576 W

BASIS IS PER TONNE OF HEAVY METAL (FUEL) TEN YEARS AFTER DISCHARGE

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If the criterion is set that the gamma energy flux outside the shield should not exceed five nanowatts/m^2, this would correspond to a flux of about 50,000 photons/s m^2 as the average gamma photon energy is 0.7 Mev. For a reasonable approximation for the necessary shield thickness for a spherical surface source one can use the expression (See Glasstone, S. and Sesonsky, A., *Nuclear Reactor Engineering*, D.Van Nostrand and Co., New York, 1963, Chapter 10).

$$\phi(z) = B(z)(S(a,\gamma)(r/r(i))E_1(z/\lambda)/2$$

(3)

where:

$\phi(z)$ =gamma flux outside the shield=50,000 photons/s m^2.

$B(z)$ =Buildup factor here taken as=1.

r=distance from center of the sphere to the detector, m.

r(i)=radius of spherical source=0.2 m.

z= distance from surface of the source to the detector, m.

λ=relaxation length of gamma photons in shield=0.0177 m.

$E_1(z/\lambda)$ =the exponential integral of the first order of z/λ.

For large values, such as here, the approximation $E_1(x)$ =exp(-x)/x may be used. If the detector is at the outer surface of the shield 16, z=r-r(i). With the above established numbers the solution to eq'n (3) then gives a value of r=0.6 m., i.e. the shield thickness will be 0.4 m.

Whereas the beta activity could be ignored for the purposes of shielding calculations, it is a major contributor

to the generation of thermal power in the core 11. From Table 2 it is seen that the beta activity of the major fission products after ten years of storage contributes 1470 W. per tonne of spent fuel, or 3.3x1470=4851 W. for the 3.3 tonnes that correspond to the 100 kg of fission product oxides in the core volume. Corresponding gamma energy is 365x3.3=1205 W. This gives a total heat rate of 4851+1205=6056 W. for the core volume.

As essentially all the beta radiation is absorbed within the core volume because of its low penetrating power, all the associated heating may be considered arising there. The gamma radiation penetrates into the shield, as was borne out by the shielding calculations. However, the bulk (i.e. 95%) of the gamma heat energy is deposited in the first three relaxation lengths of shield enclosing the core (and much of that in the first cm or so). For the present case the gamma heating in the shield may be ignored for heat transmission purposes and all the gamma heat also considered to stem from the core volume. (The incurred error should not exceed 3%). Using the previously calculated figures for heat generation rate and core volume, the specific rate of heat generation in the core, $S(v,q)$, is found to be $6056/0.036=168,222$ W/m^3.

The Poisson equation describes the relationship between heat generation, thermal conductivity, k, and the temperature profile for the steady state case:

$$\nabla^2 T + S(v,q)/k = 0$$

$$(4)$$

In spherical coordinates, with the boundary conditions that $T(c)$ is the temperature at the center and $T(i)$ its value at the surface of the fission product sphere of radius $r(i)$, the solution is:

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$$T(c)-T(i)=S(v,q)r(i)^2/(6k)$$

(5)

The value of k for the core is taken as 10 W/m deg. C (Benedict, M. and Pigford, T., et al., *Nuclear Chemical Engineering*, 2nd ed., McGraw Hill, New York, 1981 p. 584). Then using the values calculated above, i.e. $S(v,q)=168,222$ W/m^3 and $r(i)=0.2$ m:

$$T(c)-T(i)=168,222\text{x}0.2^2/(6\text{x}10)=112 \text{ deg. C}$$

(6)

For the shield, when $S(v,q)$ becomes zero, the Poisson equation simplifies to the Laplace equation:

$$\nabla^2 T=0$$

(7)

the solution of which is:

$$T(i)-T(o)=(q/4\pi k)(1/r(i)-1/r(o))$$

(8)

where $r(o)$ signifies the outer radius of the shield and $T(o)$ the corresponding temperature and q the rate of heat transfer through the shield. The value of k, the heat transfer coefficient, for the stainless steel is taken as 18 W/m deg C. With the appropriate numbers introduced into the equation, the temperature drop across the shield is found to be:

$$T(i)-T(o)=(6056/4\pi\text{x}18)(1/0.2-1/0.6)=89 \text{ deg C}$$

(9)

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The temperature profile for both core and shield is shown in Fig. 2. The temperature drop from the center of the core to the outer surface of the shield is 89+112=201 deg C.

The ratio of the thermal conductivities of ice (2.24 W/m deg C) and stainless steel are such that even if the surface ice is at -35°C, it cannot conduct the heat away fast enough to prevent melting at the rate of heat generation under consideration. The temperature gradient in the water boundary layer adjacent to the surface of the sphere will be steeper than in the shield and raise the sphere surface temperature somewhat above the freezing point. Once an icemelt is formed, convection will also play a part in cooling the sphere but the exact calculation is quite complicated and will not be undertaken here.

In the central region of the Greenland Icecap (or Antarctica) the sphere will have to melt a volume of ice that equals its own diameter and is 3000 m in height. Given the density of ice at 900 kg/m^3 and the radius of the sphere of 0.6 m, the mass of ice, m, that the sphere will have to melt will be:

$$m = 900 \times \pi \times 0.6^2 \times 3000 = 3.053 \times 10^6 \text{ kg}$$

(10)

Besides melting the ice the sphere has to heat the ice from the ambient temperature to the melting point. The former varies from -35°C at the surface to -10°C or so at the bottom, as mentioned earlier, and the melting point somewhat because of pressure increase with depth. Nonetheless, for a conservative estimate the temperature will be considered constant at -35°C and the melting point also constant. The heat of fusion of water is 334 kJ/kg and the specific heat of ice just about 2kJ/kg deg C. The total heat required to heat

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the ice from -35°C and melt the sphere to the bottom, Q, will
thus be:

$$Q=3.053 \times 10^6 \times (2 \times 35 + 334) = 1.233 \times 10^9 \text{ kJ}$$

(11)

or 1.233×10^{12} J.

After ten years of storage the dominant fission products
are Sr 90 and Cs 137 in secular equilibrium with their
daughter nuclides, Y 90 and Ba 137m. Sr 90 and Cs 137 decay
with very similar half lifes, namely nearly 29 years for
both. For these reasons the ten year old mixture of fission
products under consideration here may be considered to have a
half life of 29 years for heat generation purposes. (This
can change with time as the strontium and cesium isotopes
decay further over a period of centuries, which leaves some
longer lived nuclides dominant). Hence the effective decay
constant for the fission product mixture, λ_d, will have the
value:

$$\lambda_d = \ln(2)/t_{1/2} = 0.693/30 = 0.0231 \text{ per year}$$

(12)

To be commensurate with watts λ_d should be expressed in
reciprocal seconds, that is $\lambda_d = 0.0231/3.156 \times 10^7 = 7.320 \times 10^{-10}$
per second where the denominator is the number of seconds in
a year. The rate of heat generation, q, as a function of
time will then be given by $q(t) = q_{10} \exp(-\lambda_d t)$. The heat output
must be integrated over the time that it takes the radwaste
sphere to reach the bottom of the glacier, $t(b)$. This has to
equal the total heat requirements, Q, calculated above.
Hence:

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$$Q = \int_0^{t(b)} q_{10} \exp(-\lambda_d t)$$

(13)

where, as before:

λ_d=effective decay constant at ten years=7.320×10^{-10} s^{-1}
q_{10}=decay heat rate of ten year old fission products=6056 W.
Q=total heat requirements for reaching bottom=1.233×10^{12}J.

Solving for $t(b)$ yields the expression:

$$t(b) = (1/\lambda_d) \ln(1 - \lambda_d Q / q_{10})$$

(14)

or, when the numbers are substituted:

$$t(b) = (1/7.32 \times 10^{-10}) \ln(1 - 7.32 \times 10^{-10} \times 1.233 \times 10^{12} / 6056) = 2.205 \times 10^8 \text{ s}$$

(15)

which is equivalent to $2.205 \times 10^8 / 3.156 \times 10^7 = 7.0$ years.

This example and its calculations demonstrate the feasibility of storing nuclear wastes in a safe manner in deep permanent icefields. It should be recalled that the assumption was made that spent fuel reprocessing would be undertaken and the long lived actinides recycled, or disposed of by other means. That is not to say that ice burial might not be considered for them as well, whether separately or unseparated from the fission products. Although separation and recycling of the actinides is preferable, an assured

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storage of the actinides for 100,000 years would diminish the activity of the plutonium by a factor of 16.

Although the Greenland glacier was taken as an example in this study, it should be borne in mind that from a disposal point of view Antarctica would be even better because of its remoteness and greater depth of the ice.

The disposal of fission products in deep permanent icefields as is described here is a technically feasible solution to the worrisome problem of accumulating nuclear waste in many countries. Apart from providing permanent storage (in any case long enough for the fission product activity to cease being a hazard and a time period of the order of 100,000 years), the fission products are adequately shielded in remote unpopulated areas. Furthermore, they are easily placed in storage but become inaccessible a few years if not months after they are placed on the ice. This holds the promise of making it a much more cost effective solution than deep geological burial, or shooting the nuclear wastes into space, as has been proposed. It therefore can be seen that the invention accomplishes all of its stated objectives.

What is claimed is:

1.

A method of fission product disposal in permanent icefields, comprising:

storing nuclear reactor waste for a period of time sufficient to let short life materials decay;

separating the balance of the fission products from the actinides;

embedding the separated fission products in a metal matrix having a sufficient thermal conductivity and a sufficiently high melting point to successfully store the fission products and thereafter

placing the fission product matrix as the core of a capsule container having a container core and outer cover to encase the fission products,

said outer cover being a corrosion resistant material with sufficient strength, density, and thermal conductivity to avoid environmental corrosion over time, and being of a dimensional configuration such that the radiation outside the container does not exceed safety limits, and such that the outside surface of the container is of a sufficiently high temperature to melt ice found in permanent icefields, yet is not sufficiently high to seriously enhance corrosion of the sphere.

2.

The method of claim 1 wherein said metal matrix is selected from the group consisting of lead, copper and tin alloys.

3.

The method of claim 1 wherein the fission products matrix of the core are oxides in a lead matrix.

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4.

The method of claim 1 wherein the storage for a time sufficient to let short life materials decay is at least ten years.

5.

The method of claim 1 wherein the separated actinides are recycled for fuel use.

6.

The method of claim 1 wherein the capsule container is solid stainless steel, surrounding a core of fission products embedded in a metal matrix.

7.

The method of claim 1 wherein the outer cover is stainless steel.

8.

A radiation waste container for use in storage of fission product in permanent ice, comprising:
a corrosion resistant container having a core filled with
    fission product separated from the actinides,
said fission product being in a metal matrix to successfully
    encapsulate and store said fission product,
said core and container being dimensionally configured such
    that radiation outside the container does not exceed
    safety limits and that the container surface reaches a
    temperature sufficiently high to melt ice, but not
    corrode the container surface.

9.

The container of claim 8 wherein the metal matrix is a lead matrix.

10.

The container of claim 8 wherein the corrosion resistant container is stainless steel.

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11.

The container of claim 8 wherein the embedding metal matrix is deposited by electrochemical deposition.

ABSTRACT OF THE DISCLOSURE

Encapsulating calcined radioactive waste in strong, corrosion-resistant spheres of dimensions such that heat from the radiation melts the ice at a rate which brings the spheres to the bottom of the permanent icefield in a relatively short time, with the resulting waste ultimately being no more hazardous than natural uranium ore.
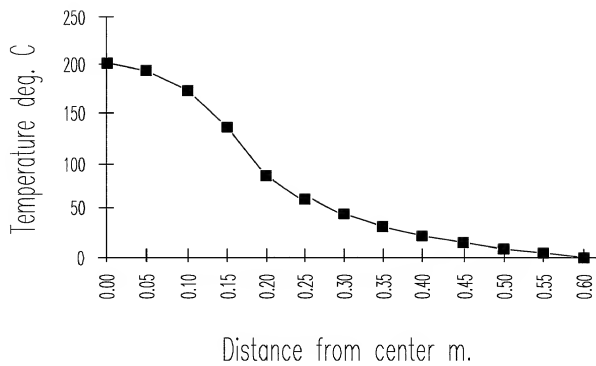
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Fig. 1
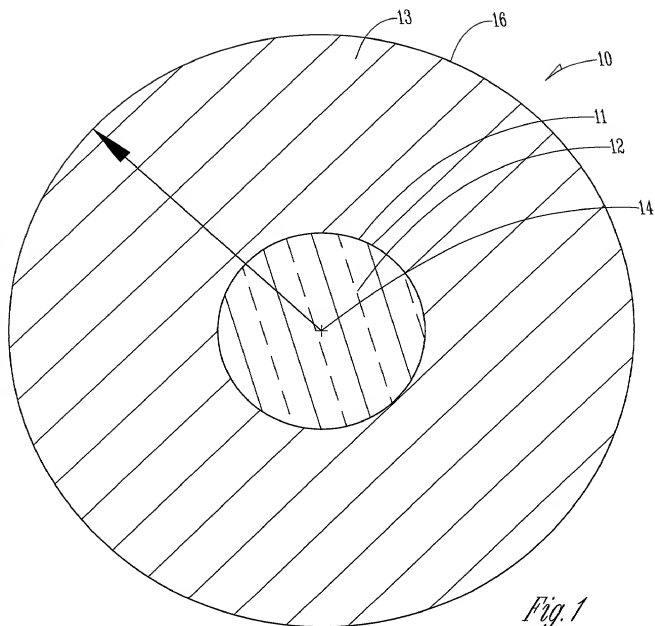
Fig.2

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

COMBINED DECLARATION AND POWER OF ATTORNEY

FOR SOLE INVENTOR

As the below named inventor I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor, of the subject matter which is claimed and for which a patent is sought on the invention entitled as follows: DISPOSAL OF RADIATION WASTE IN GLACIAL ICE, the specification and drawings of which are attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification and drawings, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code Of Federal Regulations, Section 1.56. I further declare that no application for patent or inventor's certificate on this invention has been filed by me, my legal representative or assigns in any country foreign to the United States of America except as identified below:

NONE.

And I hereby appoint ZARLEY, McKEE, THOMTE, VOORHEES & SEASE, comprising Donald H. Zarley, Registration No. 18,543; Bruce W. McKee, Registration No. 19,651; Dennis L. Thomte, Registration No. 22,497; Michael G. Voorhees, Registration No. 25,715; Edmund J. Sease, Registration No. 24,741; Mark D. Hansing, Registration No. 30,643; Kirk M. Hartung, Registration No. 31,021; Daniel J. Cosgrove, Reg. No. 36,770; Michael R. Crabb, Registration No. 37,298; Heidi Sease Nebel, Registration No. 37,719; Wendy K. Marsh, Registration No. 39,705; Jeffrey D. Harty, Registration No. 40,639; James A. Napier, Registration No. 42,025; and Mark Ziegelbein, Registration No. 43,307; 801 Grand Avenue, Suite 3200, Des Moines, Iowa 50309, Telephone 515-288-3667, as my attorneys to prosecute this application and to transact all business in the Patent Office connected therewith.

I hereby declare that all statements made herein are of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

SIGNATURE

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